AATA QUICK COUPLINGS

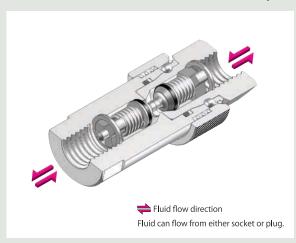
HP TYPE

High pressure • Twin valve



Model for Hydraulic equipment application Chrome-molybdenum steel body withstands vibration and impact.

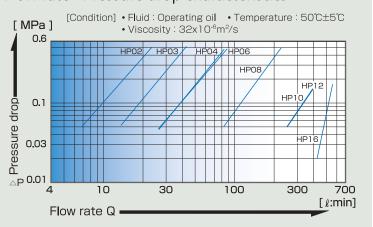
The heat treatment assures the durability.



Features

- For preventing unexpected disconnection, single sleeve lock and double sleeve lock are available as option.
- The male type is available as option.
- Please inform us when using for die casting machine in a large pressure variation.

Flow rate - Pressure drop characteristics



Packing material and temperature's range

Packing material Symbol		Temperature*1	Characteristics *2		
Nitrile rubber	NBR	-20°C~+ 80°C	Oil resistance		
Fluoro rubber	FKM	<u>-20℃~+180℃</u>	Heat, oil resistance		

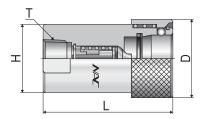
- *1 By the environment of one's using, it has a case that the appropriate temperature differs from this table, Continuous use by above minimum/maximum temperature causes a leakage and so on.
- *2 Above characteristics are standard, O-ring durability depends on the temperature of fluid, kinds of chemicals and viscosity.

Chrome-molybdenum steel(Zinc-plated)

SOCKET

Model	Weight		n Dimension		s(mm)	
Model	(g)	size(T)	L	ΦD	Н	
CHP02S	148	Rc 1/4"	49	30	φ24/Face19	
CHP03S	234	Rc3/8"	60	34.5	φ28.5/Face23	
CHP04S	498	Rc 1/2"	72	44	φ38.5/Face35	
CHP06S	470	Rc3/4"	72	44	φ38.5/Face35	
CHP08S	1044	Rcl"	93	58.5	φ52/Face46	
CHP10S	2798	Rc11/4"	138	88	φ64/Face58	
CHP12S	2728	Rc1½"	138	88	φ64/Face58	
CHP16S	7290	Rc2"	198	123	φ90/Face80	

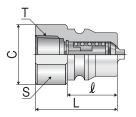
*CHP04 and CHP06, CHP10 and CHP12 can be connected.



PLUG

Model	Weight	Connection size(T)	Dimensions(mm)					
Model	(g)		L	S	С	l		
CHP02P	40	Rc 1/4"	32	19	20.5	17.5		
CHP03P	66	Rc3/8"	38	23	25	22.5		
CHP04P	122	Rc 1/2"	44	29	32	27.5		
CHP06P	144	Rc3/4"	50	32	35	27.5		
CHP08P	364	Rc1"	61	φ47/Face41		36		
CHP10P	884	Rc11/4"	80	φ64/Face58		58		
CHP12P	812	Rc1½"	80	φ64/Face58 φ100/Face90		58		
CHP16P	3330	Rc2"	115			83		

*CHP04 and CHP06, CHP10 and CHP12 can be connected.





Special steel











Cautions

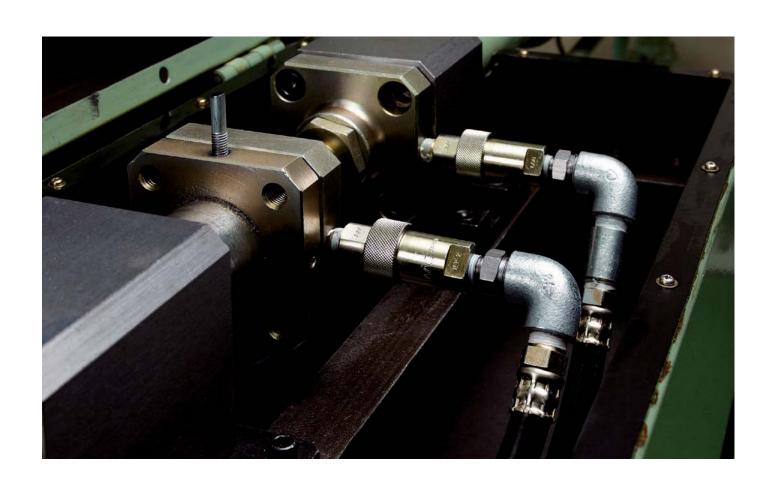
- Packing material should be selected for the applicable fluid.
- Different sizes are not interchangeable.
- When mounting on the male thread, excessive tightening may cause the crack of the couplings.
- Do not apply pressure on a socket or a plug when disconnecting. It may damage the valve.
- Scraps of the seal tape and dust cause fluid leakage. Be careful not to stick them on the couplings.
- When connecting to a female thread or a hose, please use a nipple.

SOCKET



PLUG





Specifications

Model	CHP02	CHP03	CHP04	CHP06	CHP08	CHP10	CHP12	CHP16	
Nominal size	1/4"	3/8"	1/2"	3/4"	1"	11/4"	11/2"	2"	
Nominal pipe size	8A	10A	15A	20A	25A	32A	40A	50A	
Body material	Chrome-molybdenum steel(Zinc-plated)								
Connection type	Female thread only								
Packing material, Temperature range -1	erature range · 1 Nitrile rubber(NBR): −20°C~+80°C								
Normal pressure	20.5MPa 18.0MPa 1						14.0MPa		
Maximum pressure	31.0MPa 26.5MPa 20.5MPa						20.5MPa		
Applicable fluid *2	Oil								

^{*1} By the environment of one's using, it has a case that the appropriate temperature differs from this table. Continuous use by above minimum/maximum temperature causes a leakage and so on.
*2 Above characteristics are standard, O-ring durability depends on the temperature of fluid, kinds of chemicals and viscosity.

Flow's smallest a	Flow's smallest area Unit (mm²)							
Model	CHP02	CHP03	CHP04	CHP06	CHP08	CHP10	CHP12	CHP16
Smallest area	21	37	77	77	203	595	595	1084





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